

Work Order ID 64590

Wednesday, December 08, 2010 3:41:02 PM



SHIP Friday

Page 1

Item ID: DSI 9052-013

Accept



Setup Start



Revision ID:

Stop



Item Name: Pod Quick Release

Start Date: 12/8/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 12/9/2010 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: mf

Date: 10-12-08

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI 9052

Rev D

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP 9052-013 CHG001

off for BG 10-12-9 mf 10 12 10 ①

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

10/12/8 SP

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

mf 10 12 10 ①

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Run Start

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D9052-013 Location: _____

PRA

140

0.00



QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

Picklist Print

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Work Order ID: 64590

Parent Item: DSI 9052-013

Parent Item Name: Pod Quick Release

Start Date: 12/8/2010

Required Date: 12/9/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 02.05.15 New Issue NG

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
BLRS-010 Pip Pin		Purchased	No			120	Each	26.0000	1	1		12/12/8	

Location	Loc Qty	Loc Code
ST283	26	
115579	4	
115975	10	
116348	12	

BLRS-020 Pip Pin		Purchased	No			120	Each	16.0000	3	3		12/12/8	SP (12)
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Location	Loc Qty	Loc Code
ST283	6	
115975	6	
ST284	10	
116384	10	